

REDWOOD
ESTD. EMPIRE MMXV
WHISKEY



Introducing THE INAUGURAL RELEASE of REDWOOD EMPIRE'S

THE HYPERION

— LIMITLESS BY NATURE —

REDWOOD EMPIRE'S ANNUAL EXPLORATION OF WHAT'S POSSIBLE IN AMERICAN WHISKEY.

Each year, one whiskey will break free from the rest. Inspired by the world's tallest tree, each annual release will capture our Master Distiller and Master Blender's craft and curiosity, bringing to life bold new ideas through unexpected blends, unusual barrel treatments, pioneering collaborations and boundary defying production.

2026 RELEASE: "Our inaugural release reflects both where we've been & where we're headed. Starting with our library of foundational whiskeys we married four distinctly different whiskey styles from 4 different states to create something unlike anything we've made before."

MASTER DISTILLER *Redwood* J. DUCKHORN

TASTING NOTES: "California walnut and roasted apricots give way to a rich palate of decadent pomegranate molasses, stone fruit, cream, and warm baking spice with a long finish of toffee and toasted malt."

MASTER BLENDER *L. Patz* L. PATZ

BOURBON WHISKEY	32%	EQUIPMENT: <i>Column Still</i>
RYE WHISKEY	30%	FILTRATION: <i>Unfiltered</i>
WHEAT WHISKEY	25%	BOTTLED: <i>2026</i>
SINGLE MALT WHISKEY	13%	STATES: <i>CA, TN, KY, TN</i>
110 PROOF • 55% ALC BY VOL	PRODUCTION: <i>1,000 cases</i>	AGE: <i>7 to 14 years</i>

ONCE A YEAR. ONE WHISKEY. NEVER REPEATED.