

**REDWOOD**  
ESTD. **EMPIRE** MMXV  
WHISKEY

**VAN DUZEN**  
STRAIGHT RYE WHISKEY



**SMALL LOT SERIES**

**A TESTAMENT TO OUR PASSION,  
PATIENCE AND PIONEERING SPIRIT**

Our small lot series allows us to continue our spirit of experimentation by applying our hard-won house style to products with a specific focus. This straight rye whiskey is in a league of its own.

**PRODUCTION:**

Van Duzen is an exceptionally complex Straight Rye Whiskey with a large portion of malted barley in the mash bill. Pushing the boundaries of rye, this whiskey is as rare as it is unique. Distilled grain-to-glass, this small lot release was artfully blended from 45 barrels and bottled at 94 proof.

MALTED BARLEY: 31%	RYE: 67%	WHEAT: 2%
HIGH MALT MASH		MASTER DISTILLER J. Duckhorn
BARRELS PROD: 45	PROOF: 94	BATCH NO: 001
700 ML 47.0% ALC. / VOL.		
BOTTLED GRAIN TO GLASS IN SONOMA COUNTY, CALIFORNIA		



EEL RIVER =  
429 MILES

The mighty Van Duzen River is a significant tributary to the Eel River, carving its course through 429 vibrant square miles of countless redwood groves. The river is a fitting tribute to James Van Duzen, a member of the Josiah Gregg exploration party who first made the overland trip to Humboldt Bay in 1849.

WHISKEY WITH IMPACT



ONETREEPLANTED



TREES  
FOR THE  
FUTURE