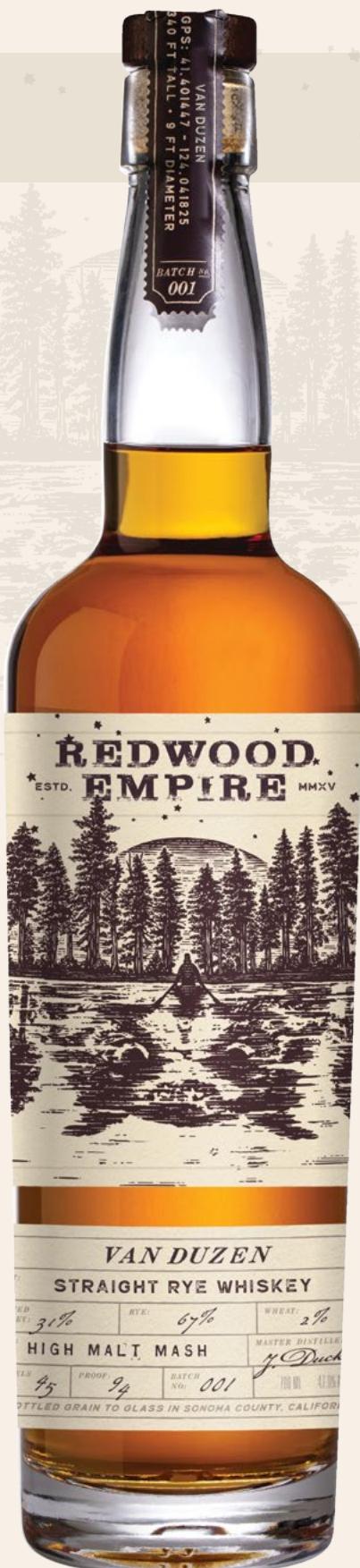


**REDWOOD
EMPIRE** MMXV
WHISKEY

**VAN DUZEN
STRAIGHT RYE WHISKEY**

REDWOOD
STRAIGHT RYE
WHISKEY
ESTD. MMXV



SMALL LOT SERIES

**A TESTAMENT TO OUR PASSION,
PATIENCE AND PIONEERING SPIRIT**

Our small lot series allows us to continue our spirit of experimentation by applying our hard-won house style to products with a specific focus. This straight rye whiskey is in a league of its own.

PRODUCTION:

Van Duzen is an exceptionally complex Straight Rye Whiskey with a large portion of malted barley in the mash bill. Pushing the boundaries of rye, this whiskey is as rare as it is unique. Distilled grain-to-glass, this small lot release was artfully blended from 45 barrels and bottled at 94 proof.

MALTED BARLEY:	31%	RYE:	67%	WHEAT:	2%
HIGH MALT MASH					
BARRELS PROD:	45	PROOF:	94	BATCH NO:	001
				700 ML	47.0% ALC. / VOL.
<i>BOTTLED GRAIN TO GLASS IN SONOMA COUNTY, CALIFORNIA</i>					



EEL RIVER =
429 MILES

The mighty Van Duzen River is a significant tributary to the Eel River, carving its course through 429 vibrant square miles of countless redwood groves. The river is a fitting tribute to James Van Duzen, a member of the Josiah Gregg exploration party who first made the overland trip to Humboldt Bay in 1849.