

# REDWOOD ESTD. **EMPIRE** MMXV WHISKEY

## LOST MONARCH BLEND OF STRAIGHT WHISKEYS

### CASK STRENGTH

"IN EVERY  
WALK WITH  
NATURE, ONE  
RECEIVES FAR  
MORE THAN  
HE SEEKS."  
- JOHN  
MUIR



### UNCUT & UNFILTERED

Experience Lost Monarch straight from the barrel in this limited edition cask strength offering. Aged for a minimum of three years in the temperate climate of the Northern California coast, explore new heights of Redwood Empire's craft.

### DISTINCTLY CALIFORNIA



Established in 2015, we laid down our first grain to glass barrel. Originally embarking southeast and hand-picking older barrels, we now have the largest rick house in California. Aging along side our own growing inventory of distillate in the foggy mornings and temperate evenings in the region that inspired our name. Our distillery utilizes water from the nearby Russian River aquifer in combination with the best grains, many of which are from California. The result is consistently complex, and bold whiskey that is distinctly Redwood Empire.

### FACTS:

**PROOF:**  
116.2

**AGE:**  
3-14 yr old componets

**COLOR:**  
Dark Amber

**NOSE:**  
Vibrant, earthy, mint chocolate ice cream.

**MASH BILL:**  
55% Rye, 45% Bourbon

**PALATE:**  
Warm spices, dried apricot, white pepper finish.

321 FT



**LOST MONARCH  
TREE FACTS:**  
Named after the world's largest  
coastal Redwood.

**GPS:** 41.77814, -124.10075

**HEIGHT:** 321 ft. tall

**AGE:** unknown

**95**  
POINTS  
The Tasting Panel

**91**  
POINTS  
Whiskey Advocate

**DOUBLE GOLD  
MEDAL**  
Tag Global Spirits  
Awards

**WHISKEY WITH IMPACT**

REDWOODEMPIREWHISKEY.COM

