

REDWOOD ESTD. EMPIRE MMXV

SMALL LOT SERIES

DEVILS TOWER HIGH RYE BOURBON

90
POINTS
WHISKY
ADVOCATE

94
POINTS
THE TASTING
PANEL



THIS IS A SERIOUSLY HIGH RYE

The perfect blend of spicy and sweet, Devils Tower is both naughty and nice. With 44% rye in the mash bill, this bourbon is as versatile as it is complex. Bottled at 99 proof we up the ante celebrating the robust flavor of rye but keep the viscosity and mouthfeel of corn.

BARRELS PROD: 53	PROOF: 99	BATCH NO: 002
MALT: 2.5%	RYE: 44%	CORN: 51%
		WHEAT: 2.5%

COLOR: *Burnt Orange*

NOSE: *Hay, Licorice, Eucalyptus, Lingonberry*

PALATE: *Grapefruit Pith, Cardamom, Crisp Mint, Tobacco*

FINISH: *Demands your attention and fulfills your desires*

The DEVILS TOWER

Redwood National Park is home to more than 45% of the remaining old-growth coastal redwoods on Earth. Deep within this forest is the Devils Tower. Named after the striking monument in Wyoming it rises 340 feet into the sky.



DEVILS TOWER=
340 FT. TALL

What is the SMALL LOT SERIES?

SMALL LOT SERIES is the result of years of experimentation. Since our first distillation in 2015 we have experimented with many aspects of whiskey production. We played with mash bills, ferments methods, distillation cuts, and barrels treatments. We learned a lot, including what we think makes incredible whiskey.

Each SMALL LOT release allows us to apply our hard-won house style to products with a specific focus. In particular, these showcase unique mash bills and are exceptional examples of the impact of secondary grain influence.

We are proud to say that these are a testament to our passion, patience and pioneering spirit.

**“WE ARE PUSHING THE BOUNDARIES OF
WHAT YOU CAN LEGALLY CALL A BOURBON.”**

- Jeff & Lauren

WHISKEY
WITH IMPACT



TREES
FOR THE
FUTURE

MASTER
DISTILLER

J. Duckhorn

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