

REDWOOD
ESTD. **EMPIRE** MMXV
WHISKEY

DEVILS TOWER
HIGH RYE BOURBON WHISKEY



SMALL LOT SERIES

**A TESTAMENT TO OUR PASSION,
PATIENCE AND PIONEERING SPIRIT**

Our small lot series allows us to continue our spirit of experimentation by applying our hard-won house style to products with a specific focus. This high rye bourbon whiskey is in a league of its own.

PRODUCTION:

Our four-grain mash bill showcases the hearty influence of Rye when paired nearly evenly with Corn. This single lot, grain-to-glass release was artfully blended from 25 barrels and bottled at 99 proof.

TASTING NOTES:

The perfect blend of spicy and sweet, this bourbon is as versatile as it is complex. Celebrating the robust flavor of rye while maintaining viscosity and mouthfeel of corn.

MALT: 2%	RYE: 45%	CORN: 51%	WHEAT: 2%
CASK: <i>Toasted & Char 3</i>	MASTER DISTILLER <i>J. Duckhorn</i>		
BARRELS PROD: 25	PROOF: 99	BATCH NO: 001	750ml 49.5% ALC. / VOL.



Redwood National Park is home to more than 45% of the remaining old-growth coastal redwoods on Earth. Deep within this forest is the Devils Tower. Named after the striking monument in Wyoming it rises 340 feet into the sky.

"We are pushing the boundaries of what you can legally call a Bourbon."

- JEFF & LAUREN

BUY A BOTTLE AND WE'LL PLANT A TREE

