

# REDWOOD ESTD. EMPIRE MMXV

BOTTLED IN BOND

## GRIZZLY BEAST STRAIGHT BOURBON WHISKEY

BATCH NO.  
005  
NEW RELEASE



DISTILLING SEASON: SPRING 2020

BOTTLING: AUGUST 2025

LOT SIZE: 120 BBLs BATCH #: 005

**100 PROOF**

MASH BILL: 67% CORN. 17% RYE. 10% WHEAT. 6% MALT BARLEY

### TASTING NOTES:

Appropriately Redwood (heartwood) in color with notes of boozy plum and warm blackberry on the nose. Shifting to palate we find rich earl gray notes & sweeter honeycomb, bound by the essence of old book. The finish is expansive leaving you eager for the next chapter.

*"This is the highest % of wheat we've ever featured in Grizzly Beast, and it cuts through our corn and provide a new unique layer of complexity to this release."*

- JEFF DUCKHORN, MASTER DISTILLER

**95**  
POINTS  
THE TASTING  
PANEL

**93**  
POINTS  
SUNSET INTL.  
SPIRIT COMP.

**GOLD  
MEDAL**  
TAG GLOBAL  
SPIRIT AWARD

**TOP 100**  
AMERICAN  
WHISKEYS 2022  
FRED MINNICK

*"I'm ecstatic with this year's release - overall, they both express more developed, elevated, and rich flavors."*

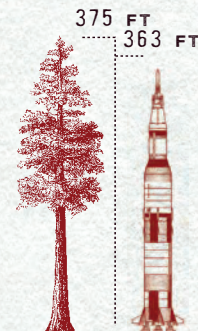
- LAUREN PATZ, MASTER BLENDER

### SINGLE SEASON, SINGLE DISTILLERY

This rare whiskey was aged in the temperate climate of the Northern California coast and bottled under the strict tenets of the Bottled-in-Bond Act of 1897. Each release can only be made from barrels we produced within a six-month time span, giving them true seasonal variance batch over batch. Collectible and one of a kind, these batches will never be replicated and are ever-changing. This is the purest expression of Redwood Empire's craft.

### GRIZZLY BEAST

The Redwood Empire stretches from San Francisco to Humboldt Bay and on to the Oregon border. The region is home to majestic coastal redwoods, some more than 2,000 years old. The name Grizzly Beast is a combination of two trees: The Grizzly Giant, a giant Sequoia located in Yosemite National Park that has over two billion leaves, and the Mattole Beast, a massive 375-foot coastal redwood located in Humboldt Redwoods State Park.



MATTOLE BEAST =  
**375 FT. TALL**  
12 FT TALLER THAN THE  
SATURN V ROCKET

WHISKEY WITH IMPACT



TREES  
FOR THE  
FUTURE



Save the  
Redwoods  
League

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• DRINK AMONG GIANTS •

MASTER  
DISTILLER

*J. Duckhorn*