

REDWOOD ESTD. EMPIRE MMXV

BOTTLED IN BOND

ROCKET TOP

STRAIGHT RYE WHISKEY

BATCH NO.
004
SONOMA COUNTY
CALIFORNIA

DISTILLING SEASON: SPR-2019

BOTTLING: JUNE 2024

LOT SIZE: 68 BBLs BATCH #: 004

MASH BILL: 89% RYE, 5% WHEAT, 6% MALT BARLEY

COLOR:	NOSE:	PALATE:	FINISH:
Rust	Poached pear, clay, clove-spiked lemon slice	Ricola, eucalyptus, mojito, agave	Long and lingering, a bold yet gentle caress

FUN FACT:

Our three-grain mash bill on Batch 004 lands closer to our original recipes of Batch 001. Of the 5% wheat in the mash bill this batch included some malted wheat in the recipe! This release will showcase both a ton of finesse and depth.

SINGLE SEASON, SINGLE DISTILLERY

This rare whiskey was aged in the temperate climate of the Northern California coast and bottled under the strict tenets of the Bottled-in-Bond Act of 1897. Each release can only be made from barrels we produced within a six-month time span, giving them true seasonal variance batch over batch. Collectible and one of a kind, these batches will never be replicated and are ever-changing. This is the purest expression of Redwood Empire's craft.

95
POINTS
WINE
ENTHUSIAST

95
POINTS
THE TASTING
PANEL

BEST
IN SHOW
TAG GLOBAL
SPIRIT AWARD

TOP 100
AMERICAN
WHISKEYS 2022
FRED MINNICK

ROCKET TOP

The Redwood Empire stretches from San Francisco to Humboldt Bay and on to the Oregon border. The region is home to majestic coastal redwoods, some more than 2,000 years old. The Patriarch Forest in Humboldt Redwoods State Park is home to Rocket Top, a tree reminiscent of a 365-foot-tall bottle rocket. This rye is as complex and extraordinary as the tree it represents.

365 FT

305 FT



ROCKET TOP =

365 FT. TALL
60 FT TALLER THAN THE
STATUE OF LIBERTY

WHISKEY WITH IMPACT



TREES
FOR THE
FUTURE



ONETREEPLANTED

• DRINK AMONG GIANTS •

MASTER
DISTILLER

J. Duckhorn

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