

REDWOOD ESTD. **EMPIRE** MMXV

BOTTLED IN BOND

GRIZZLY BEAST STRAIGHT BOURBON WHISKEY

BATCH NO.
004
SONOMA COUNTY
CALIFORNIA

DISTILLING SEASON: SPR-2019

BOTTLING: JUNE 2024

LOT SIZE: 150 BBLs BATCH #: 004

MASH BILL: 68% CORN, 18% RYE, 9% WHEAT, 5% MALT BARLEY

COLOR:	NOSE:	PALATE:	FINISH:
Buckwheat Honey	Marmalade, sassafras, honeysuckle	Cherry jubilee, jaggery, burnt caramel, rosemary	Velvety lux

FUN FACT:

Our four-grain mash bill on Batch 004 lands closer to our original recipes of Batch 001. You will notice an increase in wheat over each batch, we're now up to 9%! This release will showcase both a ton of finesse and depth.

SINGLE SEASON, SINGLE DISTILLERY

This rare whiskey was aged in the temperate climate of the Northern California coast and bottled under the strict tenets of the Bottled-in-Bond Act of 1897. Each release can only be made from barrels we produced within a six-month time span, giving them true seasonal variance batch over batch. Collectible and one of a kind, these batches will never be replicated and are ever-changing. This is the purest expression of Redwood Empire's craft.

95
POINTS
THE TASTING
PANEL

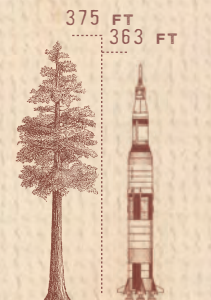
93
POINTS
SUNSET INTL.
SPIRIT COMP.

GOLD
MEDAL
TAG GLOBAL
SPIRIT AWARD

TOP 100
AMERICAN
WHISKEYS 2022
FRED MINNICK

GRIZZLY BEAST

The Redwood Empire stretches from San Francisco to Humboldt Bay and on to the Oregon border. The region is home to majestic coastal redwoods, some more than 2,000 years old. The name Grizzly Beast is a combination of two trees: The Grizzly Giant, a giant Sequoia located in Yosemite National Park that has over two billion leaves, and the Mattole Beast, a massive 375-foot coastal redwood located in Humboldt Redwoods State Park.



MATTOLE BEAST =
375 FT. TALL
12 FT TALLER THAN THE
SATURN V ROCKET

WHISKEY WITH IMPACT



TREES
FOR THE
FUTURE



ONETREEPLANTED

• DRINK AMONG GIANTS •

MASTER
DISTILLER

J. Duckhorn

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