

# REDWOOD ESTD. EMPIRE MMXV

BOTTLED IN BOND

## 5-GRAIN GRIZZLY BEAST STRAIGHT BOURBON WHISKEY

BATCH NO.  
003  
SONOMA COUNTY  
CALIFORNIA



### SINGLE SEASON, SINGLE DISTILLERY

This rare whiskey was bottled under the strict tenets of the Bottled-in-Bond Act of 1897. Aged in the temperate climate of the Northern California coast, the original distillate was altered only by the addition of pure water from the Russian River Valley aquifer. This is the purest expression of Redwood Empire's craft.

#### BOTTLED IN BOND

DISTILLED GRAIN TO GLASS, SONOMA COUNTY, CALIFORNIA

MASTER  
DISTILLER

*J. Duckhorn*

BATCH NO.  
003

DISTILLING SEASON:	BOTTLING:	LOT SIZE:
SPRING 2018	JUNE 2023	105 BBLs

PROOF:  
100

#### MASH BILL :

68% Corn 20% Rye 5% Wheat  
5% Barley 2% Triticale

#### NOSE:

Cherry Cola,  
Rhubarb Pie

#### PALATE:

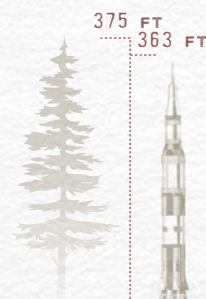
Nutmeg, Sticky Toffee, Cedar

#### FINISH:

Thick mouthcoating and  
lusciously long

### GRIZZLY BEAST

The Redwood Empire stretches from San Francisco to Humboldt Bay and on to the Oregon border. The region is home to majestic coastal redwoods, some more than 2,000 years old. The name Grizzly Beast is a combination of two trees: The Grizzly Giant, a giant Sequoia located in Yosemite National Park that has over two billion leaves, and the Mattole Beast, a massive 375-foot coastal redwood located in Humboldt Redwoods State Park.



MATTOLE BEAST =  
**375 FT. TALL**  
12 FT TALLER THAN THE  
SATURN V ROCKET



"THE MOUNTAINS ARE  
CALLING AND I MUST GO."

- JOHN MUIR

REDWOODEMPIREWHISKEY.COM

**95**  
POINTS

THE TASTING  
PANEL

**93**  
POINTS

SUNSET INTL.  
SPIRIT COMP.

**GOLD  
MEDAL**

TAG GLOBAL  
SPIRIT AWARD

**TOP 100**  
AMERICAN  
WHISKEYS 2022

FRED MINNICK

BUY A BOTTLE &  
WE'LL PLANT A TREE!



**TREES  
FOR THE  
FUTURE**



ONETREEPLANTED